

ADSZORPCIÓS GÁZTÁROLÁS

CONCEPT:

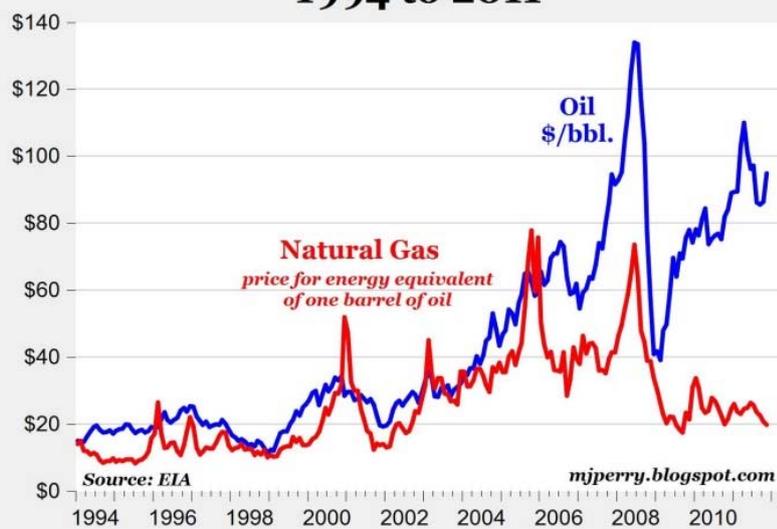
<https://www.youtube.com/watch?v=qhIjgOFnvY0>

Irodalom:

<https://link.springer.com/content/pdf/10.1007%2F978-981-13-3504-4.pdf>

2

Oil Prices vs. Natural Gas Prices 1994 to 2011

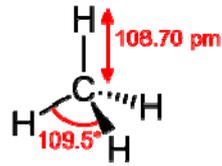


„Much Ado About Nothing“?

Natural gas (NG)

Composition

- 95% CH₄
- 2,5% C₂H₆
- 0,3% C₃-C₁₀
- 1,6% N₂
- 0,7% CO₂
- ~ppm H₂S, H₂O



Exploitation in the world



1 800 000 000 m³/day (2013)

Properties

- $\rho_{\text{NG}} < \rho_{\text{air}}$
- Highly flammable
- Clean combustion
- Colourless, odourless
- Non-corrosive
- Explosive under pressure

4

Gas storage technologies

Liquefying (LNG)

- Volumetric energy density: ~72% (gasoline)
- -160- (-196) °C K, 1 bar
- Requires special handling



Compression (CNG)

- Volumetric energy density: ~26% (gasoline) 8.8 MJ/L
- High pressure: 20 MPa (tank!!!)
- Special compressors



Adsorption (ANG)

- Volumetric energy density: ~19%
- High surface area, microporous adsorbents
- „Low‘ pressure, ambient temperature



5

Natural gas as energy source

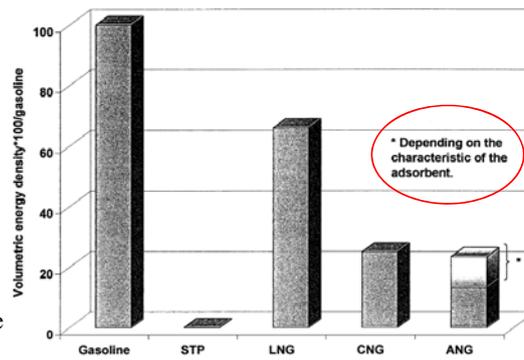
Advantages

- PRICE!
- High octane number (RON ~130)
- Low pollutant emission
- **Gravimetric energy density** compared to gasoline:
NG: 50,0 MJ/kg
vs.
Gasoline: 44,5 MJ/kg

Cél: a CNG 70-80 %-ának elérése

Challenges

- CO₂ emission
- Low **volumetric energy density**



6

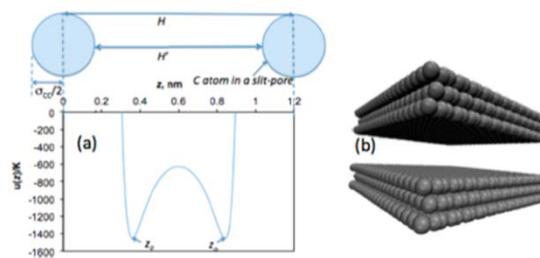


Figure 1. (a) Potential energy, $u(z)$, for a spherical methane Lennard-Jones (LJ) site interacting with the walls of a slit pore of width $H = 1.2$ nm. The LJ parameters for C and CH₄ were taken directly from the literature,⁴⁹ and z is a measure of the distance between the center of a carbon atom on the pore walls and the center of a methane molecule. (b) Carbon prototype of a slit-shaped pore that can be taken as a reasonable model representing the porosity of activated carbon.²⁰

7
Kumar2017

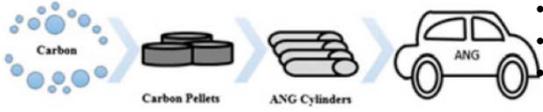
US Department of Energy (DOE):
500 mg/g MOF methane@35 bar
 (2013)

Hogyan számolnánk ki?
 Adszorbeált mennyiség/adszorbeált többlet



263 cc(STP)/cc
 Working Capacity

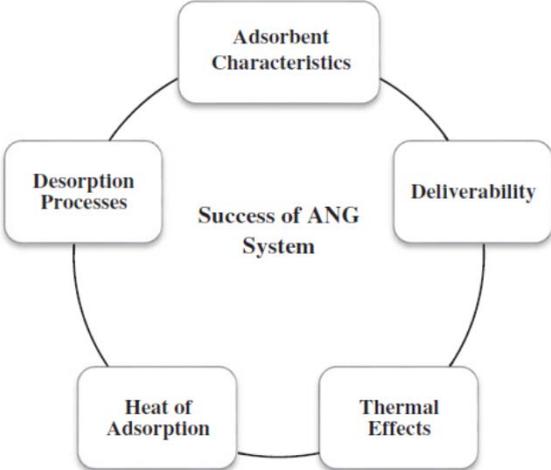
0.5 g/g
 Targets



Carbon Pellets ANG Cylinders ANG

- CO2: 99 %
- Nox 30 %
- szénhidrogén 96 %
- kal kevesebb, mint a benzín

ANG: legfontosabb tényezők



Success of ANG System

Adsorbent Characteristics

Desorption Processes

Deliverability

Heat of Adsorption

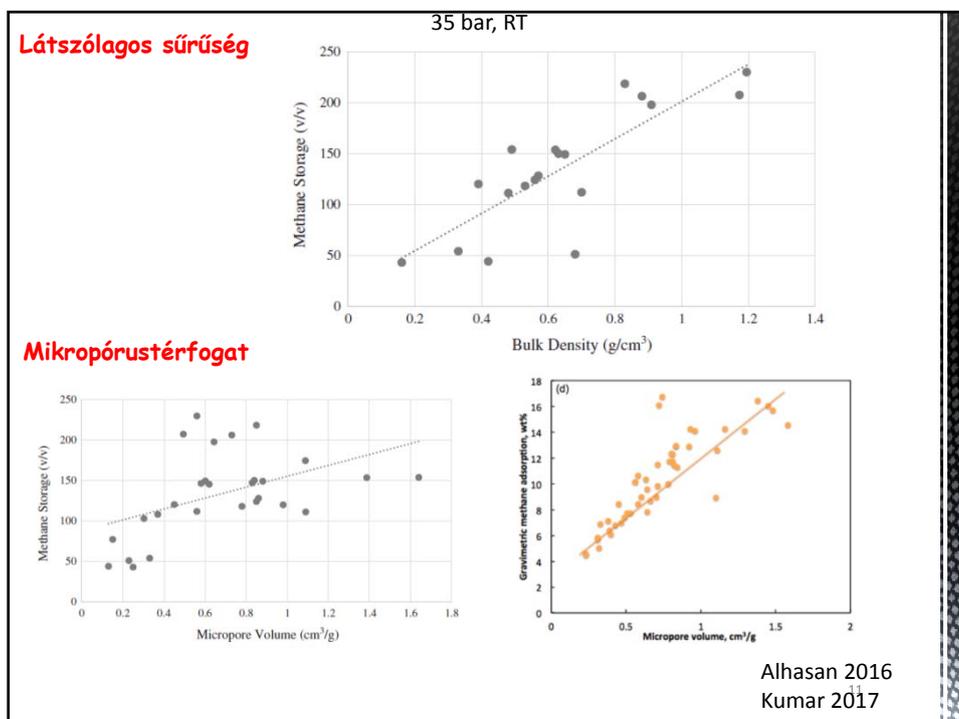
Thermal Effects

Key factors affecting success of an ANG storage system.

9

| ADSZORBENS Sample | Bulk Density (g/cm ³) | Micropore Volume (cm ³ /g) | Methane Storage v/v (cm ³ /cm ³) | Area BET (m ² /g) | Type |
|------------------------------------|-----------------------------------------|---------------------------------------------|---------------------------------------------------------------|------------------------------------|------------------------------|
| SMS-30 | 0.39 | 0.98 | 120 | 2860 | Adsorbent Carbon Monolith |
| HSAC Sample 19 | – | 0.62 | 145.5 | 1619.29 | HSAC |
| HSAC Sample 23 | – | 0.58 | 146.4 | 1784.36 | HSAC |
| HSAC Sample 23B | – | 0.37 | 108 | 841.14 | HSAC |
| HSAC Sample 29 | – | 0.45 | 120.3 | 1087.46 | HSAC |
| HSAC Sample 30 | – | 0.15 | 77.1 | 346.86 | HSAC |
| HSAC Sample 21 | – | 0.83 | 147.2 | 1465.67 | HSAC |
| Ni ₂ (dobdc) | 1.195 | 0.56 | 230 | 1218 | MOF |
| Cu ₃ (btc) ₂ | 0.881 | 0.73 | 206.3 | 1642.5 | MOF |
| Co ₂ (dobdc) | 1.173 | 0.495 | 207.5 | 1056 | MOF |
| Cu ₂ (adip) | 0.829 | 0.85 | 218.5 | 1868.5 | MOF |
| Mg ₂ (dobdc) | 0.909 | 0.643 | 197.75 | 1542.3 | MOF |
| Zn ₄ O(bdc) | 0.621 | 1.3875 | 153.67 | 3800 | MOF |
| AX-21 activated carbon | 0.49 | 1.64 | 154 | – | AC |
| Maxsorb | – | 1.088 | 174.4 | – | AC |
| KF-1500 | – | 0.601 | 149.4 | – | AC |
| CMS | – | 0.303 | 103 | – | AC |

10
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Fajlagos felület

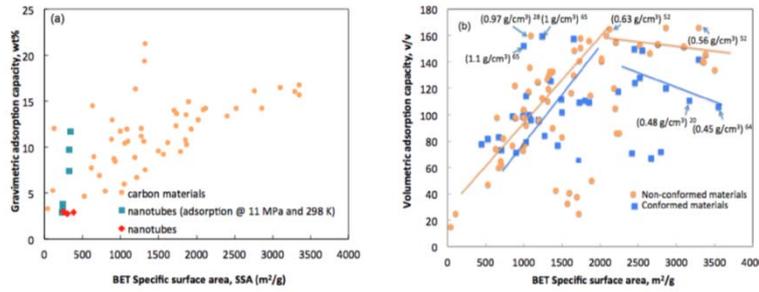
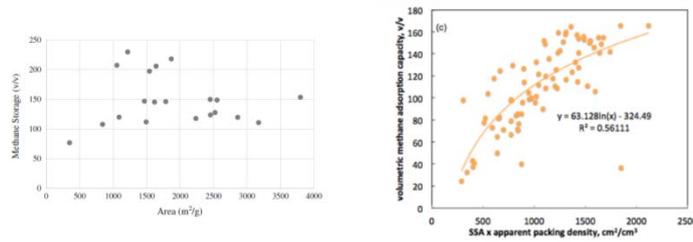


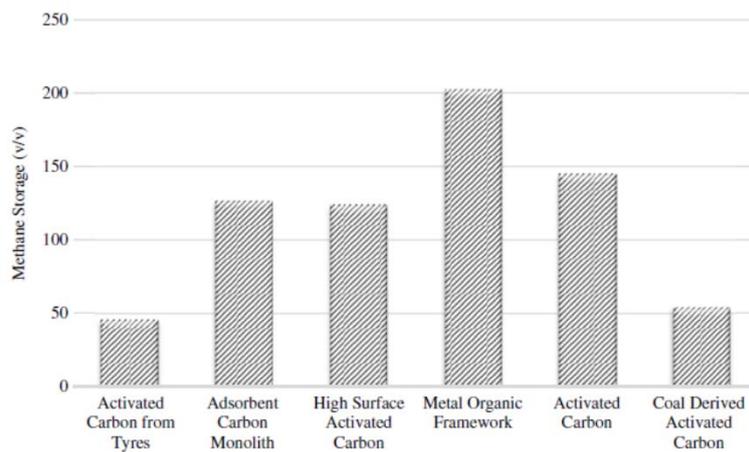
Figure 2. (a) Gravimetric adsorption capacity of methane (in weight percentage) versus the BET specific surface area of carbon structures. (Orange circles represent carbon materials corresponding to materials with slit-shaped pores, including activated carbons and carbon fibers.) (b) Volumetric adsorption capacity (v/v) versus the product of the BET specific surface area (SSA) and packing density. (For the case of conformed materials such



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Kumar 2017

**Nagy térfogatra
fajlagosított felület a cél**

12



3. Methane storage performance of various materials tested in the literature.

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13

TERMIKUS VISELKEDÉS

Kinetika (adsz gyors/desz lassú)

Adsz/desz hő!!!!

KINYERHETŐ GÁZ MENNYISÉGE

Adszorbeált mennyiség/adszorbeált többlet

TOVÁBBI SZEMPONTOK

Stabilitás (szerkezeti, kémiai,...)

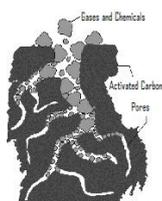
Irreverzibilitás (kontamináció, ciklikus használat)

Költségek

14

Ideal adsorption storage system

- High adsorption capacity
- Reversible ad/desorption
- Narrow pore size distribution
- Optimal pore size:
 - For maximum capacity: 7.6 Å
 - For maximum delivery: 11.4 Å
- **Low heat of adsorption!!!**
- Hydrophobic pore
- „Cheap”

**Activated carbon****Commercial adsorbents****I. Carbonaceous****ADVANTAGE:**

Cheap
Fundamental capacity:
220 V(STP)/V

DRAWBACK:

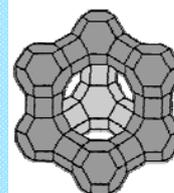
Broad pore size
distribution
Difficult to control

II. Zeolites**ADVANTAGE:**

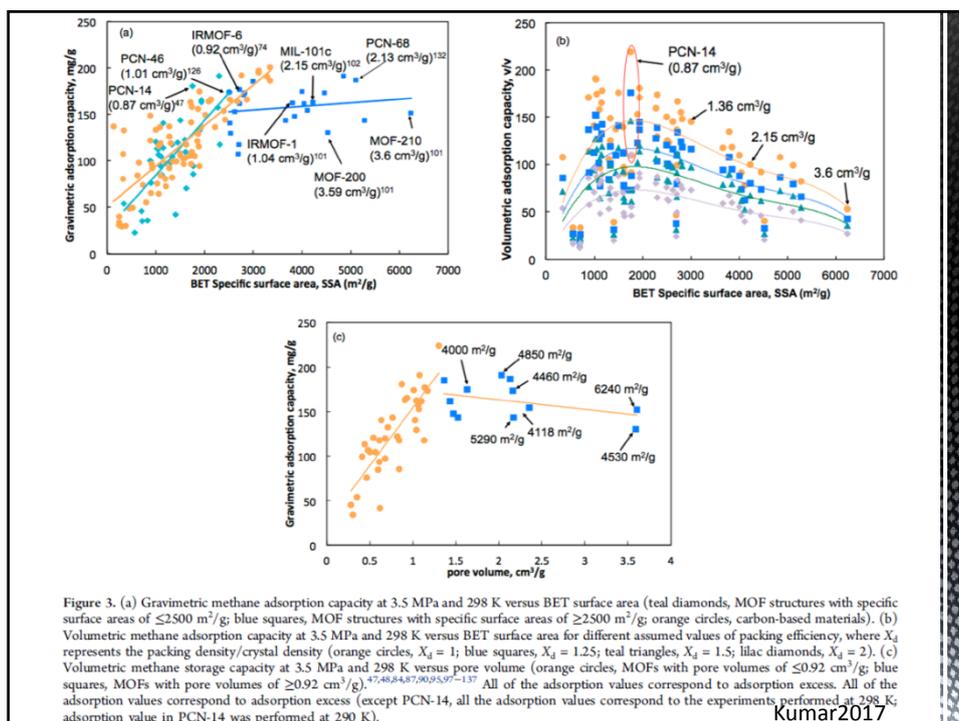
Easy to control the
structure

DRAWBACK:

Low microporosity
Hydrophilic pores

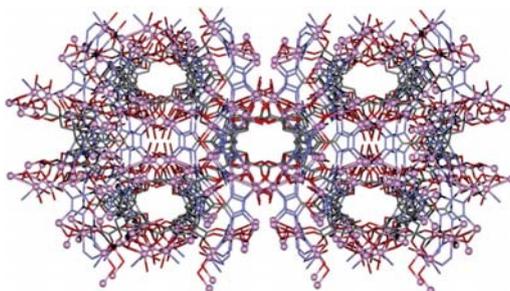
**Faujasite**

15



Metal-Organic Frameworks

A new class of highly porous materials



YAGHI:

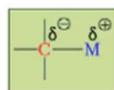
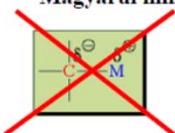
https://www.youtube.com/watch?v=wPXfWLOj_ZU

17

Bevezetés

Metal-Organic \neq Organo-Metallic

Magyarul mindkettő **FÉMORGANIKUS!**



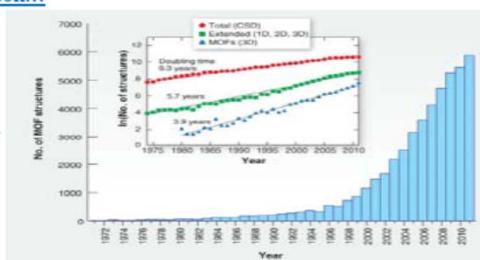
Másodlagos kölcsönhatások!!!

~ 68.000 találat

[ScienceDirect]

625.000 különféle szerkezet
(2012)

[Cambridge Structural Database]



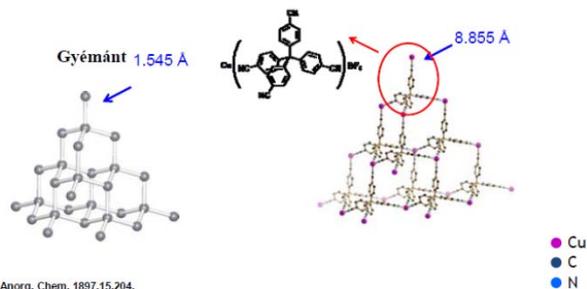
[H. Furukawa et al. Science 2013;341:1230444]

Történelem

1897 Hofmann: Cianid zárványvegyület $\text{Ni}(\text{CN})_2 \cdot \text{NH}_3 \cdot \text{C}_6\text{H}_6$ [1]

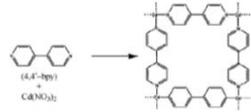
1966 Walker és Hawthorne: *n*-alkilamin Hofmann-komplex [2]

1989 Robert: Első szerves koordinációs háló (OCN) [3]



[1] Anorg. Chem. 1897.15.204.
[2] Trans. Faraday Soc. 1967.63.166.
[3] J. Am. Chem. Soc. 1989.111.5962

1990 Robert: Makrociklusos polimer komplexek [4]

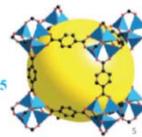


1,4-benzodicarboxylate és Zn

Hydrothermal Synthesis of a Metal–Organic Framework Containing Large Rectangular Channels

1995 Yaghi: „MOF” [5]

O. M. Yaghi* and Hailian Li

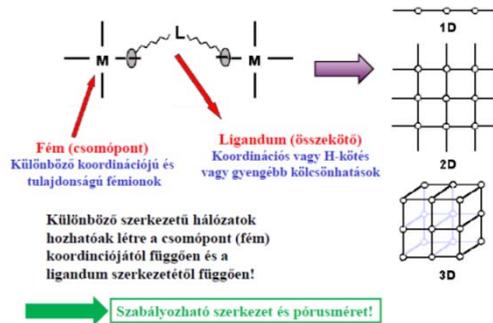


MOF-5

- [4] J. Am. Chem. Soc. 1990.112.1546
- [5] J. Am. Chem. Soc. 1995.117.10401

BDC: 1,4-benzodikarboxilát

Szerkezet, topológia



A szerkezet típusa elsődlegesen a fém koordinációs geometriájától és a fém-ligandum kötés orientációjától függ!

Fém ionok: **Cu, Zn, Ag, Ni, Co, Cd, Mo...**

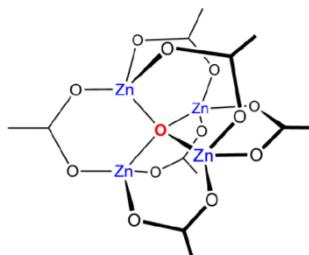
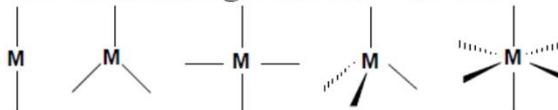
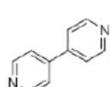


Fig. 2. Examples of organic linkers.

S. Qiu, G. Zhu, *Coord. Chem. Rev.* (2009), doi:10.1016/j.ccr.2009.07.020



4,4'-bipy
4,4'-bipyridine



4,4'-bpe
4,4'-trans-bis(4-pyridyl)-ethylene

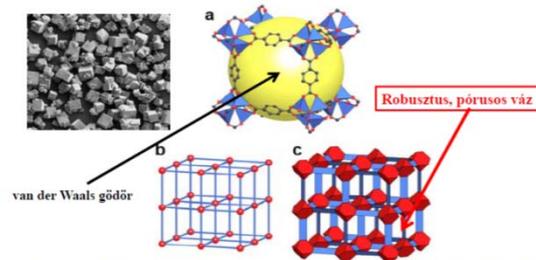


dabco
1,4-diazabicyclo[2.2.2]octane



pyz
pyrazine

Az elsők: izoretikuláris szerkezetű MOFok (IRMOF)



A vázat alkotó elemek meghatározott, egyenlő távolságra helyezkednek el egymástól, közöttük úgynevezett van der Waals gödör helyezkedik el.

→ Állandó porozitás, szabályos pórusméreteloszlás,
nagy látszólagos fajlagos felület

11

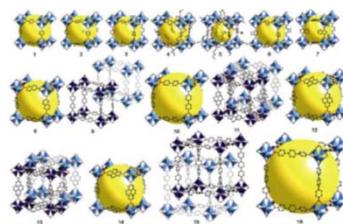
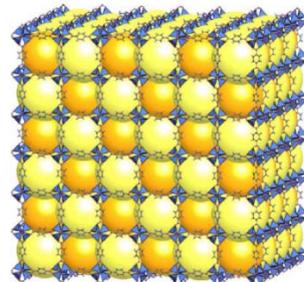
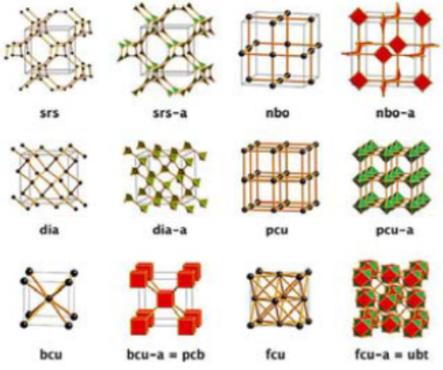


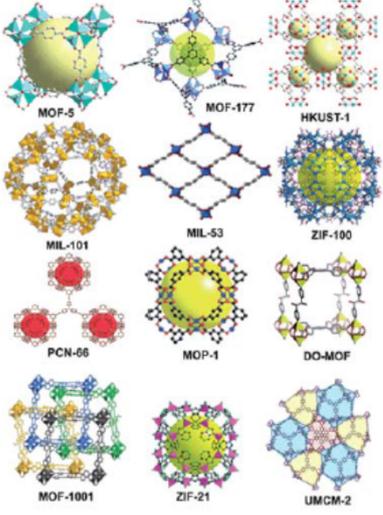
Fig. 2. A large series of isoreticular metal-organic frameworks (IRMOFs) has been produced in which each member shares the same cubic topology. Each compound is synthesized by employing the corresponding organic link in the suboptimal conditions established for formation of the octahedral secondary building unit (SBU). The links differ both in functionality of the pendant groups (IRMOF-1 to -7) and in length (IRMOF-8 to -16). While expansion of the links increases the internal void space (represented by yellow spheres), it also allows the formation of catenated phases (IRMOF-9, -11, -13 and -15) [3].



Szerkezetek...



Elnevezések...



Default 3D szerkezetek

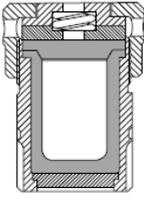
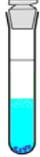
srs: SrSi₂ net-like
dia: diamond like
bcu: body-centred
nbo: NbO like
pcu: primitive cubic
fcu: face-centred

példák

S. Qiu, G. Zhu, Coord. Chem. Rev. (2009), doi:10.1016/j.ccr.2009.07.020

14

Synthesis methods

- Thermal methods (high temperature, autoclaves)**
 - Solvothermal:** dilute precursor sol of ligand+metal (DEF, DMF, alcohol)
 - Ionothermal:** ionic liquids as solvent and template
 - Urothermal:** carbamide derivative as solvent
→ **IN SITU ligand**
 - Electrochemical methods:** the desired metal (eg. Cu) used as anode and cathode, the ligand is dissolved in electrolyte, constant voltage (12 – 19 V)
 - Diffusion techniques:** the most simple way, but not suitable for single crystal growing
 - Reflux:** high temperature (~100 °C) continuous stirring, reflux of the solvent
- 
- 
- 

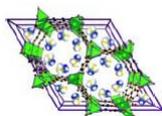
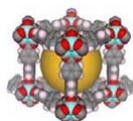
27

Characterization



What do we want to characterize?

- Morphology ('texture')
- Structure
- Functionality (e.g. adsorption sites)
- **Adsorption properties**



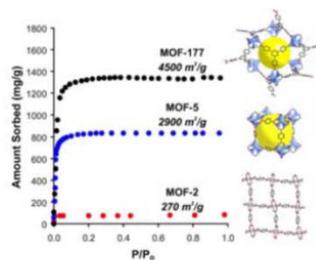
How do we want to characterize?

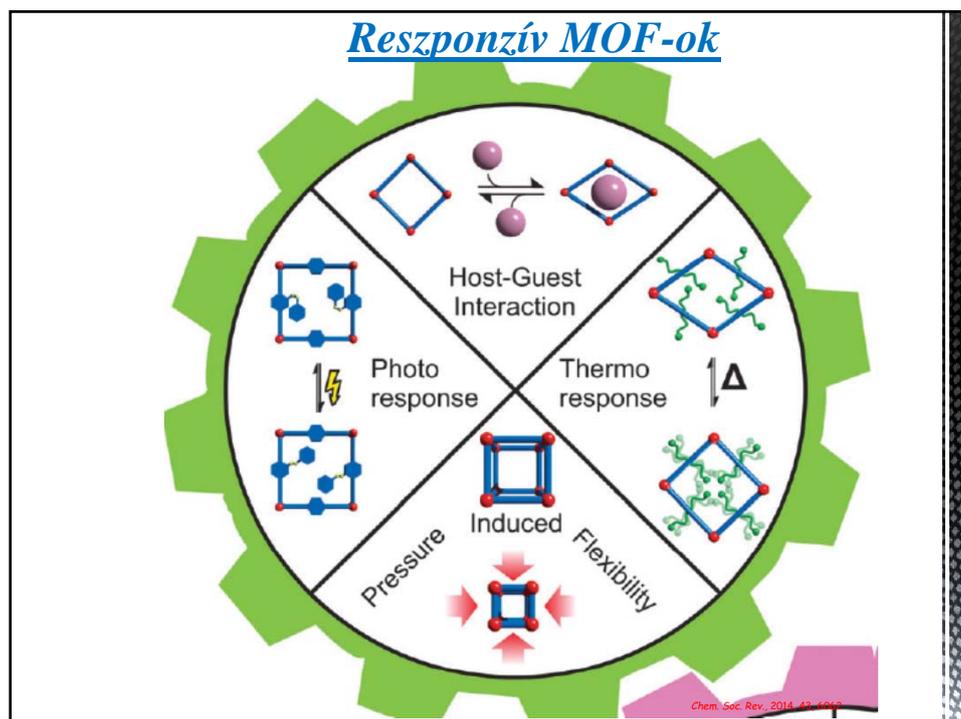
- Microscopy (optical, SEM, TEM)
- Diffraction (X-ray, neutron)
- Thermal analysis (DTA, DSC)
- Spectroscopy (Raman, FTIR)
- **Adsorption techniques**
 - N₂, H₂O (characterization)
 - CH₄, H₂ (application)

28

Adsorpciós tulajdonságok:

gyors kinetika
fiziszorpció (gyenge kölcsönhatás)
exoterm
méretkizárás





Megoldandó...

The available adsorbent materials present different limitations especially for on-board storage applications: **slow desorption/absorption rates, unstable structures, heavy weight, irreversibility on cycling and expensive production costs.** MOFs have the highest performance and have a great potential to lead in the vehicular application of ANG systems compared to other types of adsorbents. A roughly linear relationship is found between methane adsorption capacity, and the surface area, bulk density, and micropore size.

The central region of the adsorbent bed suffers from the greatest **thermal fluctuations** because of poor thermal conductivity. The **thermal profiles during discharge** are highly dependent on several parameters including adsorbent characteristics, properties and composition, flow rate, vessel design and geometry, material of construction, and room temperature.

The **heat of adsorption** has a great effect on the overall performance of an ANG storage system. There is a **major temperature drop during discharge.** The temperature change can

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31