

### Heterogeneous phase enzyme reactions

**Advantages/disadvantages:**

**Advantages:**


- homogeneity of the system,
- enzyme does not need previous preparation - (over isolation and purification)

**Economic disadvantages:**

- Enzymes are expensive, 1-10- \$/mg
- can be used only once, after reaction they are to be discarded...

**Technological disadvantage:**

- Proteins contaminate products



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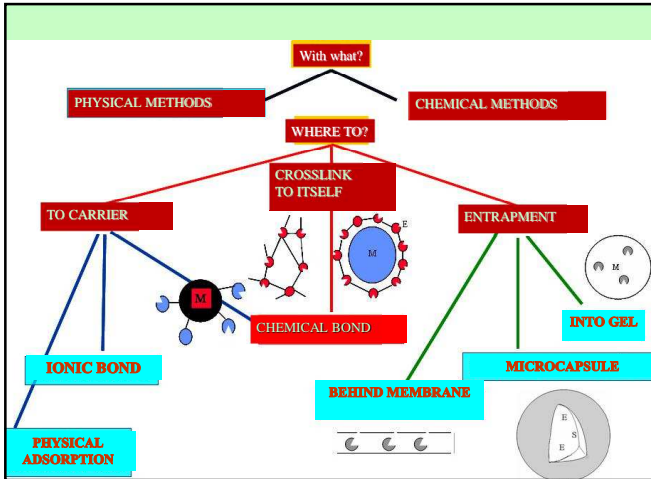
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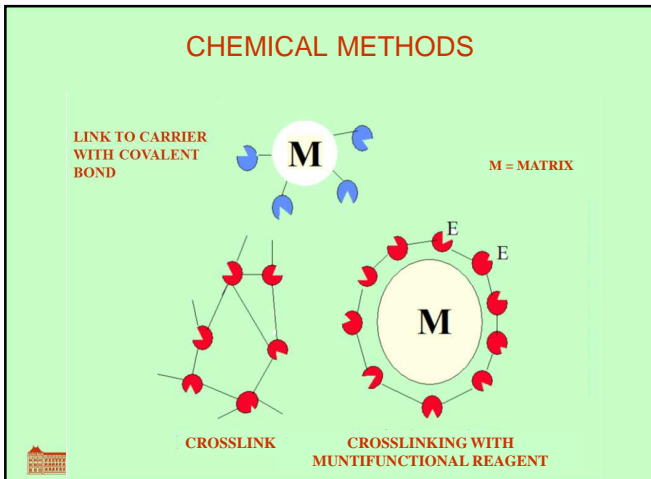
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### CHEMICAL METHODS

Covalent bond between non essential amino acid sidechain(!)  
and water insoluble matrix with function groups

$$\text{—X} + \text{E} \longrightarrow \text{—E} + \text{X}$$

**CARRIERS :**  
 natural polymers: agar, agarose, chitin, cellulose, collagene, ...,  
 synthetic polymer: polyurethane, polystyrene, nylon, ...,  
 inorganics: glass, aluminium, silicagel, magnetit, ...



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### CHEMICAL METHODS

Building of covalent bond:  
 free  $\alpha$ -,  $\beta$ - or  $\gamma$ -COOH ,  $\alpha$ -,  $\beta$  -NH<sub>2</sub> groups  
 phenyl-, OH-, SH- imidazole-groups

**STEPS:**  
 1. Activation of carrier (arm and reactive X-group),  
 2. Creating covalent bond between enzyme and activated carrier.

Protection of the active sites: S or analog



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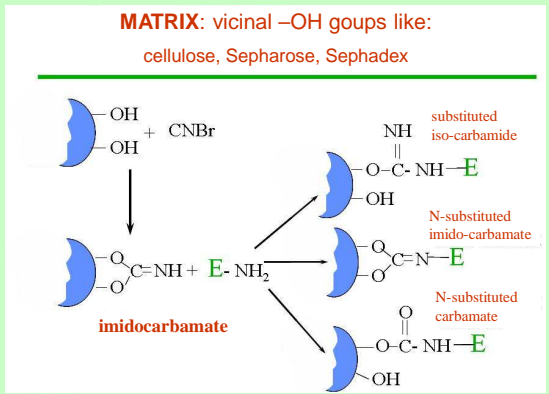
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**MATRIX:** vicinal -OH groups like:  
cellulose, Sepharose, Sephadex



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### Origin of carbohydrate matrix

Glucose → dextrane → Sephadex®

Alga → agar(ose) → Sepharose®

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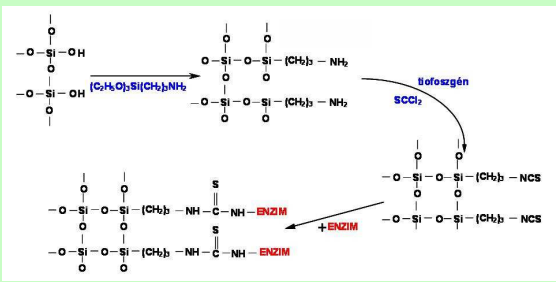
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### Immobilization onto glass surface



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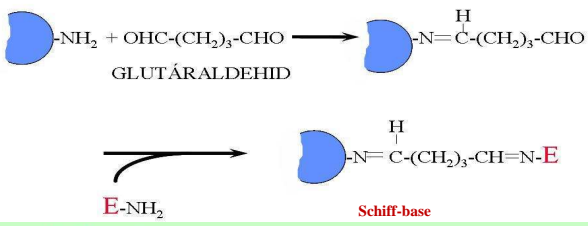
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### Chemical methods: bifunctional molecules

MATRIX: -NH<sub>2</sub> groups like:  
AE-cellulose, DEAE-cellulose, collagen, chitin, nylon...



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### Chemical methods: crosslinking

Usually coimmobilised with inert protein (gelatine, albumin, collagen, eggwhite)

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### CLEC = Cross-Linked Enzyme Crystals

Scanning electron microscopic view of CLEC laccase  
Surface area (m<sup>2</sup>/g) 2.456

Preparation and characterization of cross-linked enzyme crystals of laccase, J. J. Roy, T. E. Abraham Journal of Molecular Catalysis B: Enzymatic 38 (2006) 31–36

Cross-linked Enzyme crystal of PNP (purine nucleoside phosphorylase)

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### Possible effect of chemical immobilisation: Specific activity loss

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### PHYSICAL METHODS

1. Adsorption e.g. on *ionexchanger resins* – nonspecific, easily desorps (pH)
2. Gel entrapment
3. Microencapsulation
4. Closing behind membrane



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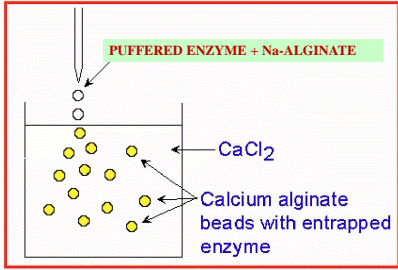
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### ALGINATE GEL ENTRAPMENT



**ALGINATE:** poly-β D-mannuronic acid (1→4), .....guluronic acid  
Hydrophil colloid, linear polymer *Macrocystis pyrifera*



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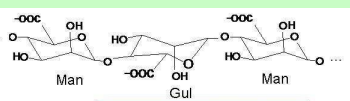
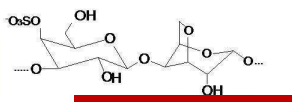
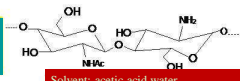
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### Gel forming polysaccharides

<p><b>Alginate:</b> heteropolymer of mannuronic acid and guluronic acid, 1,4-bonds</p> <p style="background-color: #f08080; padding: 2px;">polyanionic</p>	 <p style="background-color: #f08080; padding: 2px;">Solvent: water    gel: Ca<sup>++</sup>, Zn<sup>++</sup>, Al<sup>3+</sup></p>
<p><b>κ-carragenan:</b> helical bi-polymer of 3,6 anhydro-galactose</p> <p style="background-color: #f08080; padding: 2px;">polyanionic</p>	 <p style="background-color: #f08080; padding: 2px;">Solvent: water    gel: Ca<sup>++</sup>, K<sup>+</sup></p>
<p><b>chitosan:</b> partially deacetylated N-acetyl-glucosamin polymer</p> <p style="background-color: #f08080; padding: 2px;">polycationic</p>	 <p style="background-color: #f08080; padding: 2px;">Solvent: acetic acid, water gel: polyphosphates, pH-change</p>




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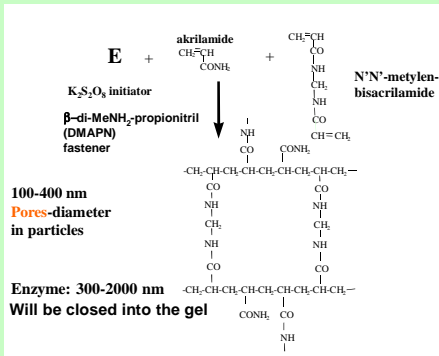
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### Poly-acrylamide gel entrapment



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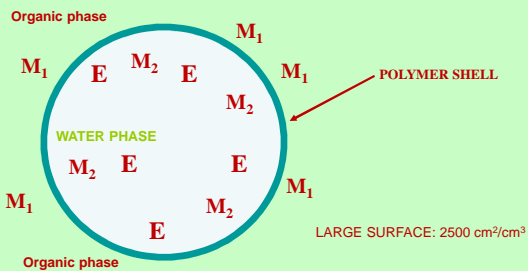
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### Physical methods: microencapsulation

stable polymeric membranes



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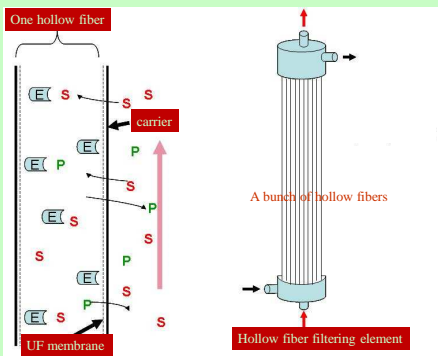
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### Ultrafiltration membrane



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### Kinetics of immobilised enzymes

**K=convection**  
**D=diffusion**

1. Convective transport from the bulk liquid to the liquid film: no transport barrier **K**
2. Diffusion through the liquid film. **D**
3. Diffusion into the inner space of the particle to the enzyme **D**

mass transfer

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### Tortuosity

**Mean tortuosity**  
 $\tau = h/l$

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### Pros/cons about immobilised enzymes

**Dissoved enzymes**

**Advantages**

- homogeneous system
- no preparation needed
- no mass transfer limitation

**Disadvantages**

- expensive (1-10-50 \$/mg)
- discarded after use
- contamination of product
- only batch technology

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### Pros/cons about immobilised enzymes

**Immobilised enzymes**

- Advantages**
- No contamination of product
  - Easily separable
  - Possible reuse
  - Also continuous technologies
  - Easy termination
  - Increasing stability

- Disadvantages**
- Expensive preparation need
  - Loss in enzyme activity
  - Diffusion barrier



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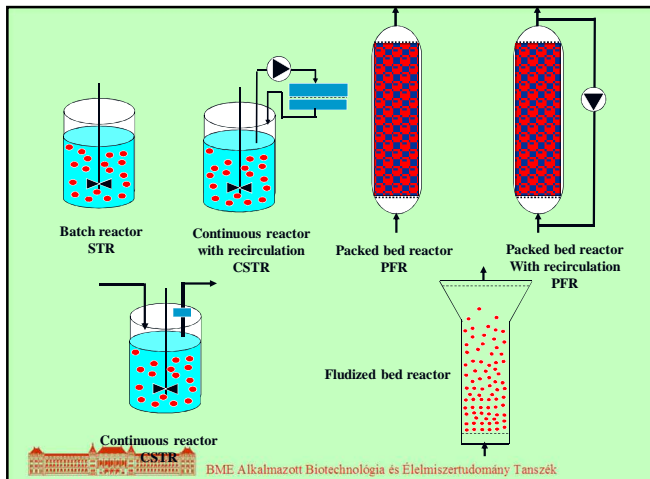
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### Industrial application of immobilised enzymes

Aminoacylase	resolution of D,L-amino acids
Glucose-isomerase	conversion of glucose to glucose+fructose 1:1 mixture
Penicillin-amidase	preparation of 6-amino-penicilloic acid
β-galactosidase	hydrolysis of lactose to glucose+galactose
Lipase	hydrolysis and transesterification of lipids
Thermolysin	Preparation of aspartame



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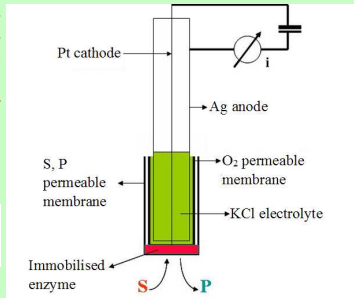
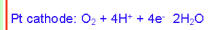
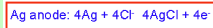
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### Enzyme electrode

Based on an amperometric electrode for dissolved oxygen measurement. It is covered with an enzyme producing or consuming oxygen.  
Eg. glucose oxydase + catalase.

The electrode reaction:



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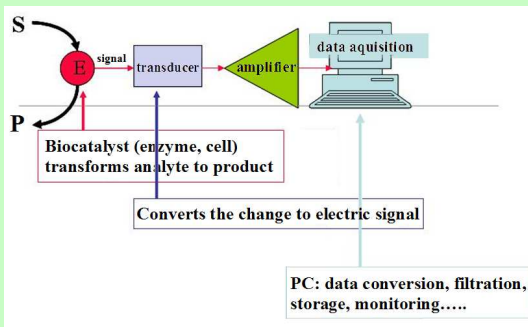
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### BIOSENSOR



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### Analytical enzyme applications

In these cases not the activity of enzyme is measured but the concentration of an analyt molecule.

1. Determination of S
2. Determination of I
3. Marker reactions (eg. in immunoassays)

**Enzyme Linked Immunosorbent Assay (ELISA)**  
diagnostical, research purposes



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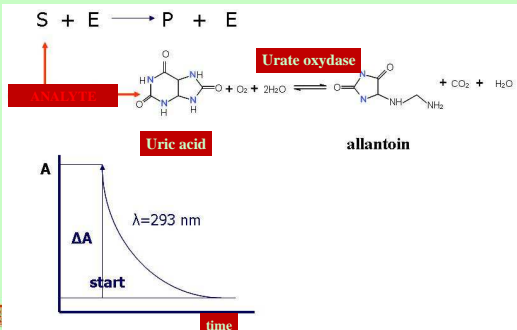
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### End-point measurement of substrate

The whole amount of substrate is converted – change is measured




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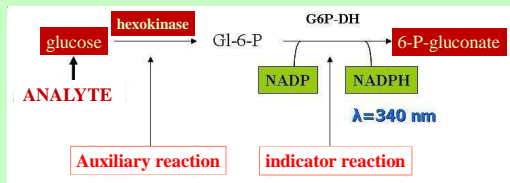
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### Indicator reaction

If S and P are not observable → an enzymatic indicator reaction makes it measurable.



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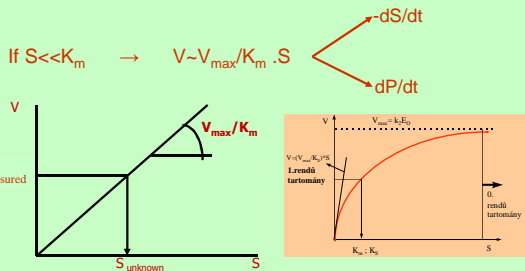
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### Kinetic measurement of S

At small substrate concentrations the reaction rate changes linearly with S concentration (M-M kinetics).



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